





# FAS 8 mm CHIPSOL Direct acting solenoid valve

- > 2/2, 3/2 NC/NO; Cartridge mounting
- > Very compact design (ø 8 x 19 mm)
- > Low power consumption (0,5 W)
- > Long life up to 100 million cycles
- > High flow to size ratio







# **Technical features**

# Medium:

Air, oxygen, neutral gases (10% ... 95% humidity, non condensing), 40 µm filtered

#### Operation:

Direct acting 2-way and 3-way valves

Normally closed and normally opened

# Operating pressure:

0 ... 8 bar (0 ... 116 psi)

#### Mounting:

Cartridge Size:

# 8 mm

Orifice:

#### 0,5 ... 1 mm Response time:

5 ... 10 ms

Response time measured according to ISO 12238

#### Life expectancy:

≥100 Mio. cycles

# Mounting instruction:

The valve must be assembled in its housing with a lubricant that is compatible with the seals.  $\overset{\cdot}{\text{Max}}$  axial force supported by the valve: 75 (N).

# Ambient/media temperature:

-10 ... +50°C (+14 ... +122°F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

#### Materials:

Body: PPS Seat seals: HNBR Internal parts: stainless steel

# **Electrical details**

Voltage	24 V d.c.
Rating	100% E.D.
Voltage tolerance	± 10%
Power consumption	0,5 W
Electrical insulation	500 V a.c.
Insulation class	F (155°C)

# Following options on request

kv
Operating pressure
Medium temperature
Ambient temperature
Power consumption
Body
Seal
Electric connection
Voltage (3, 5, 6 or 12 V d.c.)
Degreased for oxygen use

# Pulse width modulation (PWM) control

# A PWM can be used to control the valve and should be set as follows:

AT VIVI can be obed to control the valve and brooks be bet as follows:						
	Definition	Value to be applied				
Hit voltage	Voltage used for the valve to commute	Valve nominal voltage				
Holding voltage	Voltage applied to the valve after commutation	Set duty cycle to guarantee specified holding voltage. 50% of nominal voltage can be used if no value specified.				
Hit time	Maximum time required to ensure full valve commutation	25 ms *1)				
PWM frequency		20 kHz				

<sup>\*1)</sup> Note: There is no temperature restriction in the case of CHIPSOL









# Technical data - standard models - 24 V d.c.

Symbol	Operation	Function	Orifice	kv factor *2)	Operating p	oressure	Seal Material	Drawing No.	Model
12  210	2/2	NC	0,5	0,11	0 8	0 116	HNBR	1	14-211CA00-HH++AYJ
7 T			0,8	0,2	0 5	0 72	HNBR	1	14-211CA01-HH++AYJ
1			1	0,3	0 1,5	0 21	HNBR	1	14-211CA010HH++AYJ
12  210	2/2	NO	0,6	0,11	0 8	0 116	HNBR	2	14-221CA060HH++AYJ
7 T			0,7	0,2	0 5	0 72	HNBR	2	14-221CA070HH++AYJ
1									
122 10	3/2	NC	0,5	0,11	0 8	0 116	HNBR	3	14-311CA00-HH++AYJ
			0,8	0,22	0 3	0 43	HNBR	3	14-311CA01-HH++AYJ
1 3			1	0,3	0 0,5	0 7	HNBR	3	14-311CA010HH++AYJ
12  2 10	3/2	NO	0,6	0,12	0 4	0 58	HNBR	4	14-321CA060HH++AYJ
T T T									
1 3									

<sup>\*2)</sup> Cv = 0,07 kv

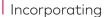
# **Accessories**



# \*3) Two valve mounting screws are in scope of delivery

# **Electrical connection**







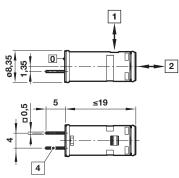


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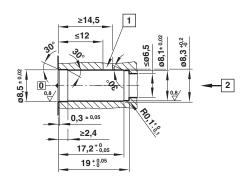
Dimensions in mm Projection/First angle

# **Dimensions**

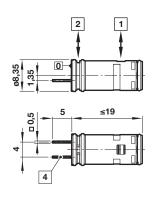
1 CHIPSOL 2/2 NC

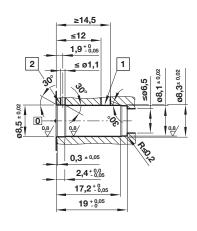


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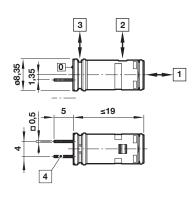


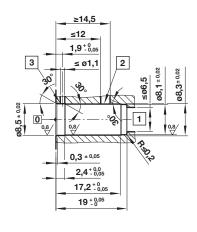
2 CHIPSOL 2/2 NO



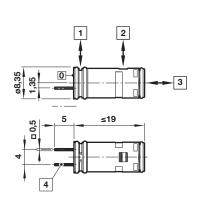


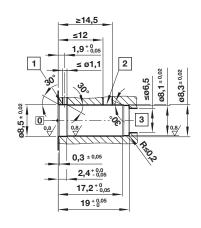
(3) CHIPSOL 3/2 - NC





(4) CHIPSOL 3/2 - NO





- Faces to be aligned by retaining means
- 1 Inlet port
- 2 Outlet port
- 3 Exhaust port
- 4 Do not weld





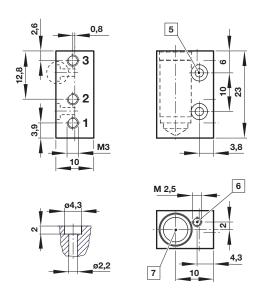
Dimensions in mm

Projection/First angle

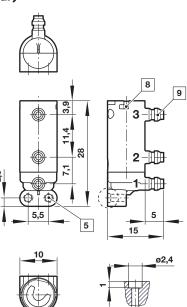
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# **Dimensions**

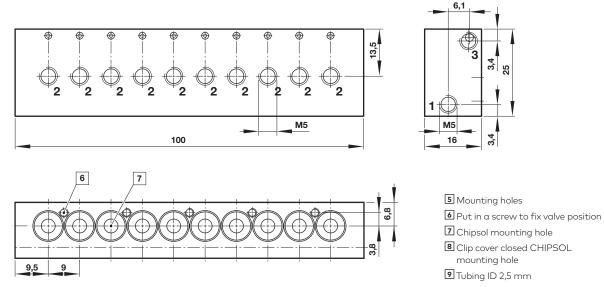
# Test manifold, 1 position (Aluminium)



# Barbs mounting interface (Plastic, maximum operating pressure 1 bar)



# Test manifold, up to 10 positions (Brass)



# Warning

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Before using these products with fluids other than those specified, for non-industrial applications, life-support systems, or other applications not within published specifications, consult IMI Precision Engineering, Fluid Automation Systems s.a.

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# FAS 10 mm PICOSOL Direct acting solenoid valve

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- > 2/2, 3/2; Manifold mounting
- > Compact Design
- > Long life 100 million cycles
- > Low power consumption



#### **Technical features**

# Medium:

Air, oxygen, neutral gases (10% ... 95% humidity, non condensing), 40 µm filtered

#### Operation:

Direct acting 2-way and 3-way valves, normally closed and normally opened

#### Operating pressure:

0 ... 10 bar (0 ... 145 psi) Details on page 2

#### Flow:

5 ... 32 l/min at 2 bar (29 psi) at +20°C (+68°F)

#### Mounting:

Manifold

# Orifice:

0,6 ... 2 mm

# Response time: 10 ... 15 ms

Response time measured according to ISO 12238

# Life expectancy:

≥100 Mio. cycles for 1 W valves

#### Weight:

10,5 g (0,023 lbs)

# Ambient/media temperature:

-10 ... +50°C (+14 ... +122°F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

# Materials:

Body: PPS Seat seals: FPM, NBR, EPDM Internal parts:

Stainless steel, PAA

# **Electrical details**

24 V d.c.
100% E.D.
± 10%
1[W] (3/0,3 W)*
1000 V a.c.
IP51
F (155°C)

<sup>\*</sup> with optional PWM control

# Following options on request

Operating pressure (vacuum)
Medium temperature
Ambient temperature
Response time
Power consumption
Materials
Coils
Protection class
Degreased for oxygen use
Manual override

# **Embedded** electronics options

Integrated pulse width modulation (PWM)							
Enhanced opening time repeatability							
Larger input voltage tolerances							
Improved boosting by plunger movement detection							
Improved boosting by plunger movement detection with power adaptation							
Faster valve closing							
Current control for improved performances over temperature range							
Reverse polarity protection							
Led signalization							

# Pulse width modulation (PWM) control

# A PWM can be used to control the valve and should be set as follows:

AT VIVI can be used to control the valve and should be set as follows.						
	Definition	Value to be applied				
Hit voltage	Voltage used for the valve to commute	Valve nominal voltage				
Holding voltage	Voltage applied to the valve after commutation	Set duty cycle to guarantee specified holding voltage. 50% of nominal voltage can be used if no value specified.				
Hit time	Maximum time required to ensure full valve commutation	40 ms at T > 20°C *1)				
PWM frequency		20 30 kHz				

<sup>\*1)</sup> Please contact us for application outside of those conditions.







# Technical data - standard models

Symbol	Operation	Orifice	Operating pressure	g	kv*2)	Power consumption *3)	Voltage	Manual override *4)	Seal material	Drawing	Model
		(mm)	(bar)	(psi)	(I/min)	(W)	(V d.c.)			No.	
12  3 10	2/2 NO	0,6	0 10	0 145	0,12	1	24	With	FPM	2	11-221PI060H1+1111+AYV
	(3/2 mounting pattern)	1,1	0 4	0 58	0,3	1	24	With	FPM	2	11-221PI011H1+1111+AYR
12 ,2 10	2/2 NC	0,6	0 8	0 116	0,12	1	24	With	FPM	2	11-211PI060H1+1111+AYV
<del>HTT</del>	(3/2 mounting	0,8	2 8	29 116	0,19	1	24	With	FPM	2	11-211PI01-H1+1111+AYV
1	pattern)	1,1	0,5 2,1	7,2 30	0,3	1	24	With	FPM	2	11-211PI011H1+1111+AYV
12  2 10		0,8	0 8	0 116	0,2	1	24	Without	FPM	1	11-211P601-H1+1311+AYV
7 T T T W	2/2 NC	1,2	0 4	0 58	0,39	1	24	Without	FPM	1	11-211P602-H1+1311+AYR
1		1,6	0 8	0 116	0,54	4/0,4	24	Without	FPM	1	11-211P603-H1+6311+AXA
		0,6	0 8	0 116	0,12	1	24	With	FPM	2	11-311PI060H1+1111+AYV
12   2 10	3/2 NC	0,8	2 8	29 116	0,19	1	24	With	FPM	2	11-311PI01-H1+1111+AYV
	3/2 NC	1,1	28	29 116	0,37	3/0,3	24	With	FPM	2	11-311PI011H1+6111+AZR
. •		1,3	2 6,5	29 94	0,44	3/0,3	24	With	FPM	2	11-311PI013H1+6111+AZR
122 10		0,8	0 6	0 87	0,19	1	24	With	FPM	2	11-321PI01-H1+1111+AYV
3/2	3/2 NO										
12 12 10		0,8	0 2	0 29	0,18	1	24	With	FPM	2	11-331PI01-H1+1111+AYV
1 3 W	3/2 UNI										

<sup>\*2)</sup> Cv = 0,07 kv

#### Accessories



#### **Electrical connection**



<sup>\*3)</sup> Power consumption: "boosting power during ca. 50 ms"/ "holding power"

<sup>\*4)</sup> Push only





# **Dimensions**

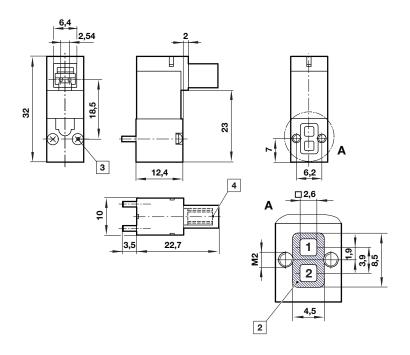
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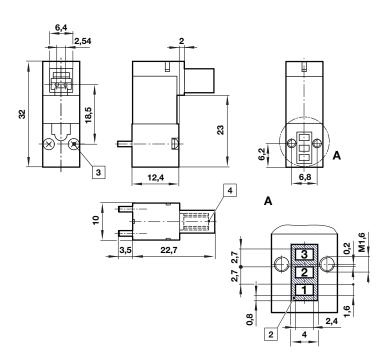








2



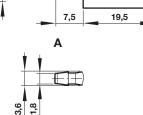
- $\fbox{1}$  Manual override, push only
- 2 Sealing area
- 3 The recommended mounting screw tightening torque is 0,15 Nm.
- 4 Connector mates with Molex 50-57-9402

All solenoids are supplied with mounting screws and gasket.



# Mounting plate with barbed fittings for 3 mm ØID tubing (up to 2 bar) Model: S111.1772

# 14,5 6,5

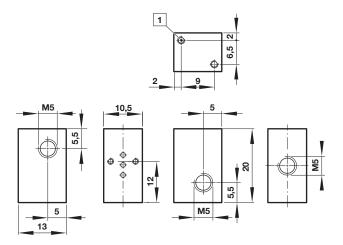


# Mounting manifold Model: S110.1277

Dimensions in mm Projection/First angle

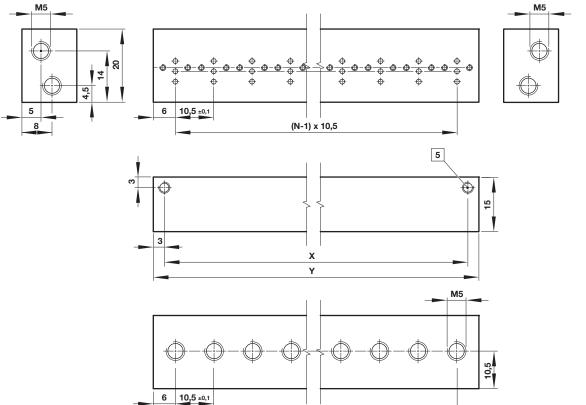






 $\boxed{\mathbf{1}}$  Mounting thread M2 x 5 deep

# Mounting manifold Model: on request



(N-1) x 10,5

5 140	ıntina	throad	N/2	. /.	5	door

Valve station	Χ	Υ
2	16,5	22,5
3	27	33
4	37,5	43,5
5	48	54
6	58,5	64,5
7	69	75
8	79,5	85,5



Incorporating

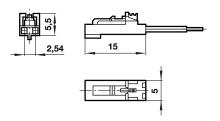


Dimensions in mm Projection/First angle





# **Electrical connector** Model: S110.1032



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# FAS 15 mm MICROSOL Direct acting solenoid valve







- > 2/2, 3/2; Manifold mounting
- > Compact design
- > High flow rate
- In excess of 100 Mio. cycle rate
- > Up to 3,6 mm orifice



#### **Technical features**

#### Medium:

Air, oxygen, neutral gases (10% to 95% humidity, non condensing), 40 µm filtered

#### Operation:

Direct acting 2-way and 3-way valves, normally closed and normally opened

#### Operating pressure:

see table below page 2

#### Flow

6 ... 120 l/min at 2 bar (29 psi) at +20°C (+68°F)

#### kv factor:

0,15 ... 3 (Cv: 0,01 ... 0,2)

# Mounting:

Manifold

# Orifice:

2/2 way valves 0,5 ... 3,6 mm (0,02 ... 0,14") 3/2 way valves 0,5 ... 1,5 mm (0,02 ... 0,06")

# Response time:

10 ... 15 ms

Response time measured according to ISO 12238

#### Life expectancy:

≥100 million cycles (except Hit & Hold valves)

#### Weight:

30 g (0,07 lbs)

# Ambient/media temperature:

-10 ... +50°C (+14 ... +122°F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

#### Materials:

Body: PPS, PA Seat seals: NBR, FPM Internal parts: Stainless steel,

# **Electrical details**

Voltage	24 V d.c.
Voltage range	–10% +15% @ 100% duty cycle
Electrical insulation	1500 V a.c.
Insulation class	F (155°C)
Protection class according to EN 60529	IP51 with connector

# Following options on request

Pneumatic configuration (latching)						
Operating pressure (also vacuum)						
Materials						
Voltage						
Pneumatic port allocation						
Power consumption						
Electrical connections (300 mm flying leads, connector types)						
Coil orientation						
Protection class						

# Embedded electronics options

Integrated pulse width modulation (PWM)
Reverse polarity protection
Led signalization







# Technical data - standard models

Symbol	Operation	Orifice	Operating pressure		kv *1)	Voltage *3)	Power consumption	Seal Material	Drawing	Model
			(bar)	(psi)		(V d.c.)	(W)		No.	
	2/2 NC	0,5	0 15	0 218	0,15	24	1	NBR	1	01-211P200-H0+13111+AYV
12  210	(Flow direction from 1 » 2)	0,8	0 10	0 145	0,4	24	1	NBR	1	01-211P201-H0+13111+AYV
7 T	1101111"2)	1,2	0 10	0 145	0,75	24	2	NBR	1	01-211P202-H0+63111+AYZ
1		1,6	0 6	0 87	1,15	24	2	NBR	1	01-211P203-H0+63111+AYZ
		2	0 4	0 58	1,3	24	2	NBR	1	01-211P204-H0+63111+AYZ
12 210	2/2 NC	3,6	0 6	0 87	3	24	12/0,5 *2)	NBR	2	01-211P-036H0+63111+AZN
7 T	(Flow direction from 2 » 1)									
12  210	2/2 NO ECI *4)	0,5	0 16	0 232	0,15	24	2	NBR	1	01-221P200-H0+631A1+AYZ
7 T T W		1,2	0 10	0 145	0,75	24	2	NBR	1	01-221P202-H0+631A1+AYZ
1		2	0 6	0 145	1,4	24	2	NBR	1	01-221P204-H0+631A1+AYZ
122 10	3/2 NC	0,8	0 8	0 116	0,28	24	1	NBR	3	01-311P101-H0+13111+AYV
		1,1	0 10	0 145	0,42	24	2	NBR	3	01-311P1011H0+63111+AYZ
1 3		1,5	0 6	0 87	0,55	24	2	NBR	3	01-311P1015H0+63111+AYZ
12  2 10	3/2 NO ECI *4)	0,8	0 10	0 145	0,28	24	2	NBR	3	01-321P101-H0+631A1+AYZ
		1,1	0 6	0 87	0,42	24	2	NBR	3	01-321P1011H0+631A1+AYZ
1 3		1,5	0 3	0 102	0,55	24	2	NBR	3	01-321P1015H0+631A1+AYZ
12  2 10	3/2 UNI	0,7	0 6	0 87	0,24	24	2	NBR	3	01-331P1070H0+63111+AYZ
		1	0 3,5	0 50	0,36	24	2	NBR	3	01-331P1010H0+63111+AYZ
1 3		1,5	0 2	0 29	0,55	24	2	NBR	3	01-331P1015H0+63111+AYZ

<sup>\*1)</sup> Cv - Value in [gal/min] = kv x 0,07; kv for 3/2 Uni valves represents flow value between ports 2 & 3; kv for 3/2 NC & 3/2 ECI valves represents flow value between ports 1 & 2

# **Accessories**



# **Electrical connection**



<sup>\*2)</sup> Valve equipped with ,Hit & Hold' power saving electronic

<sup>\*3)</sup> Valve models available with different nominal voltages

<sup>\*4)</sup> ECI - Push type version

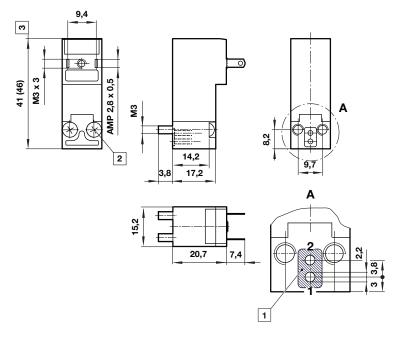






# **Dimensions**

1 2 ways standard



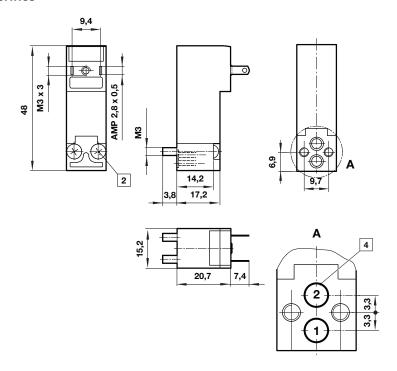
Dimensions in mm Projection/First angle



- 1 Sealing area
- The recommended mounting screw tightening torque is 0,6 ± 0,1 Nm.
- 3 Value in ( ) for ECI version

All solenoids are supplied with mounting screws and gasket.

# 2 ways 3,6 mm orifice



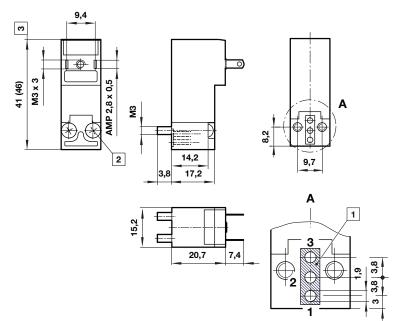






# **Dimensions**

# 3 ways standard



Dimensions in mm Projection/First angle

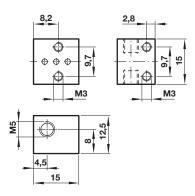




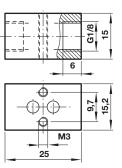
- 1 Sealing area
- 2 The recommended mounting screw tightening torque is 0,6  $\pm$  0,1 Nm.
- 3 Value in ( ) for ECI version
- 4 'O' Rings Ø 4 x 1

All solenoids are supplied with mounting screws and gasket or 'O' Rings.

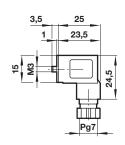
# Mounting plate Model: S050.1010 (Aluminium)

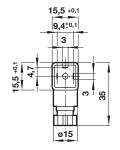


Mounting plate Model: S010.2248 (Aluminium)



# **Electrical connector** Model: N050.1456





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# **FAS 22 mm MINISOL** Direct acting solenoid valve

- > 2/2, 3/2
- > Compact design
- > Long life in excess of 25 Mio. cycles
- > High cycle rate of up to 2000 cycles per minute
- > Up to 2,4 mm orifice (kv 2,00)



#### **Technical features**

#### Medium:

Air, neutral gases and liquids Operation:

Direct acting 2-way and 3-way valves, normally closed and

normally opened, bi-directional Operating pressure:

0 ... 40 bar ( 0 ... 580 psi) maximum

Flow (kv factor):

0,5 ... 2,0 (Cv: 0,03 ... 0,14)

# Mounting:

Inline

# Orifice:

1,0 .... 2,4 mm (0,04 ... 0,09")

# Port size:

G1/8

# Response time:

8 ... 15 ms

Response time measured according to ISO 12238

# Life time:

25 million cycles

# Temperature:

Ambient:

-15 ... +50°C (+5 ... +122°F)

Media:

-15 ... +130°C (+5 ... +266°F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

# Materials:

Body: Stainless steel, brass Seal: NBR, FPM, EDPM

# **Electrical details**

Voltage tolerances	–10% +15%
Duty cycle	100% E.D.
Insulation class	F (155°C)
Protection class according to EN 60529	IP65 with connector
Electrical connection	Interface according to DIN EN 175301-803, Form B
Coil orientation	Rotable 360°
Coil mounting	M8 x 0,75 mm nut

# Following options on request

Alternative configuration for manifold mounting
Pneumatic connection
Voltage
Power consumption
Operating pressure (also vacuum)
Materials
Electrical connections (type of connector & coil orientation)
Coil







# Technical data – standard models, G1/8

Symbol	Function	Orifice	Operating pressure		kv *1)	Voltage	Power consumption			Model
		(mm)	(bar)	(psi)	(l/min)	(V d.c.)	(W)	Body	Seal	
	2/2 NC	1,0	0 40		0,50	24	3,8	Brass	NBR	09-211-101020+AQF
	2/2 NC	1,2	0 25		0,65	24	3,8	Brass	NBR	09-211-102-20+AQF
12 210	2/2 NC	1,6	0 11		1,20	24	3,8	Brass	NBR	09-211-103-20+AQF
□ □ □ □ □ □ M	2/2 NC	2,0	0 8		1,60	24	3,8	Brass	NBR	09-211-104-20+AQF
'	2/2 NC	2,4	0 6		2,00	24	3,8	Brass	NBR	09-211-105-20+AQF
	2/2 NC	2,4	760 10 <sup>-3</sup> TORR		2,00	24	3,8	Brass	NBR	09-211-105-20 ELC VME+AQF
122 10	3/2 NC	1,0	0 10		0,5	24	3,8	Brass	NBR	09-311-101020+AQF
	3/2 NC	1,2	0 7		0,65	24	3,8	Brass	NBR	09-311-102-20+AQF
1 3	3/2 NC	1,6	0 5		1	24	3,8	Brass	NBR	09-311-103-20+AQF
12 <sub> </sub> 2 10	3/2 NO	1,6	0 5		0,7	24	3,8	Brass	NBR	09-321-103-20+AQF
□ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □										
1 3										

<sup>\*1)</sup> Cv - Value in [gal/min] = kv x 0,07

# Accessories

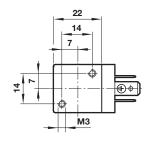


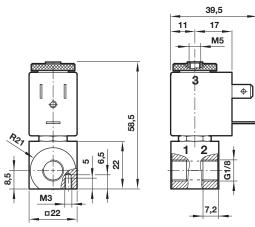
# **Dimensions**

Dimensions in mm Projection/First angle









# Port identification

	Ports 1	2	3	
2/2 NC	А	Р		
3/2 NC	Р	А	R	
3/2 NO	R	А	Р	

P = Inlet; A = Outlet; R = Exhaust Please refer to marking on the valve body for flow direction or port identification.

All solenoids are supplied with mounting screws and gasket.

Incorporating

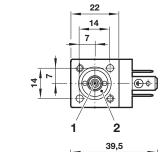


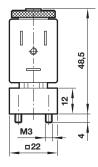
# **MINISOL 2/2 NC, 3/2 NC** or 3/2 NO for manifold mounting on request

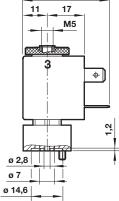
Dimensions in mm Projection/First angle

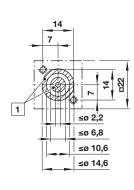












# Port identification

	Ports 1	2	3	
2/2 NC	А	Р	-	
3/2 NC	Р	Α	R	
3/2 NO	R	А	Р	

P = Inlet; A = Outlet; R = Exhaust Please refer to marking on the valve body for flow direction or port identification.

# 1 Sealing area

All solenoids are supplied with mounting screws and gasket.

# Warning

These products are intended for use in air, neutral gas and liquid systems only. Do not use these products where pressures and temperatures can exceed those listed under »Technical features«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems, or other applications not within published specifications, consult IMI Precision Engineering, Fluid Automation Systems s.a.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.



- > 2/2, 3/2; Manifold mounting
- > Compact design
- > Easy integration
- > Long life in excess of 25 Mio. cycles
- > Up to 2000 cycles per minute
- > Up to 1,8 mm orifice





# **Technical features**

#### Medium:

Air, neutral gases and liquids Operation:

Direct acting 2-way and 3-way valves, normally closed and normally opened, universal, with manual override

# Operating pressure:

0 ...15 bar

Flow (kv factor):

0,6 ... 1,0 (Cv: 0.04 ... 0.06)

# Mounting:

Flange mount

Orifice:

1,2 .... 1,8 mm (0.05 ... 0.07")

#### Response time:

8 ... 15 ms

Response time measured according to ISO 12238

#### Life time:

25 million cycles

# Ambient/media temperature:

-15 ... +50 °C (+5 ... +122°F) Air supply must be dry enough to avoid ice formation at temperatures below +2 °C (+35°F).

#### Materials:

Body: brass, PA Seal: NBR, FPM, EDPM

# **Electrical details**

Voltage tolerances:	-10 % +15 %
Duty cycle	100% ED
Insulation class:	F (155 °C)
Protection class according to EN 60529:	IP 65 with connector
Electrical connection	Interface according to DIN EN 175301-803, Form B
Coil orientation	Rotable 360°
Coil mounting	M8 x 0.75 mm nut

# Following options on request

Pneumatic configuration					
Voltage					
Operating pressure (also vacuum)					
Materials					
Power consumption					
Electrical connections (type of connector & coil orientation)					

# Technical data - standard models

Symbol	Function	Orifice	Operating pressure		kv *1)	Voltage	Power consumption	Material Body	Seal	Model
		(mm)	(bar)	(psi)	(I/min)	(V d.c.)	(W)	•		
12 ,210	2/2 NC	1,2	0 15	0 217	0,60	24	3,8	PA	NBR	09-211I-02-30+AQF
7 T T	2/2 NC	1,6	0 10	0 145	0,80	24	3,8	PA	NBR	09-211I-03-30+AQF
1	2/2 NC	1,8	0 8	0 116	1,00	24	3,8	PA	NBR	09-211I-01830+AQF
12  210	2/2 NO	1,8	0 12	0 174	0,75	24	3,8	PA	NBR	09-221I-01830+AQF
T T W										
1										
40 2 40	3/2 NC	1,2	0 15	0 217	0,60	24	3,8	PA	NBR	09-311I-02-30+AQF
12 2 10	3/2 NC	1,4	0 12	0 174	0,70	24	3,8	PA	NBR	09-311I-01430+AQF
<u> </u>	3/2 NC	1,6	0 10	0 145	0,80	24	3,8	PA	NBR	09-311I-03-30+AQF
. •	3/2 NC	1,8	0 8	0 116	1,00	24	3,8	PA	NBR	09-311I-01830+AQF
12 <sub> </sub> 2 10	3/2 NO	1,2	0 10	0 145	0,60	24	3,8	PA	NBR	09-321I-02-30+AQF
	3/2 NO	1,4	0 7	0 101	0,75	24	3,8	PA	NBR	09-321I-01430+AQF
1 3	3/2 NO	1,8	0 6	0 87	0,85	24	3,8	PA	NBR	09-321I-01830+AQF
1212_10	3/2 NC	1,2	0 8	0 116	0,60	24	3,8	PA	NBR	09-331I-02-30+AQF
T TTW	3/2 NC	1,8	0 4	0 58	0,85	24	3,8	PA	NBR	09-331I-01830+AQF
1 3										

<sup>\*1)</sup> Cv - Value in [gal/min] = kv x 0.07

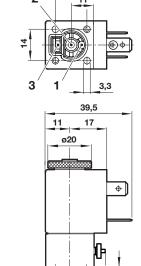




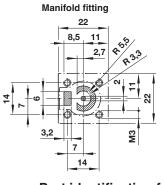
# **Accessories**



# Valve



# -----



#### Dimensions shown in mm Projection/First angle



# Port identification for

	Ports 1	2	3
2/2 NC	Α	Р	-
2/2 NO	Р	-	А
3/2 NC	А	Р	R
3/2 NO	А	R	Р
3/2 UNI (SEL)	Р	A <sub>1</sub>	$A_2$
3/2 UNI (MIX)	А	$P_1$	$P_2$

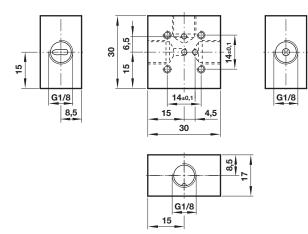
P, P<sub>1</sub>, P<sub>2</sub> = Inlet; A, A<sub>1</sub>, A<sub>2</sub> = Outlet; R = Exhaust Please refer to marking on the valve body for flow direction or port identification.

All solenoids are supplied with mounting screws and gasket.

# Mounting plate

**22** 

50,5



МЗ

# Warning

These products are intended for use in air, neutral gas and liquid systems only. Do not use these products where pressures and temperatures can exceed those listed under **»Technical features«**.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems, or other applications not within published specifications, consult IMI FAS.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.



- > 2/2, 3/2; Manifold mounting
- > Compact design
- > High flow rate
- High cycle rate of up to 1200 cycles per minute
- > Up to kv 14 (orifice 8 mm)





#### **Technical features**

#### Medium:

Air, neutral gases and liquids **Operation:** 

Direct acting 2-way and 3-way valves, normally closed and normally opened, latching

# Operating pressure:

0 ... 100 bar (0 ... 1450 psi) **Flow kv factor:** 

0,15 ... 14 (Cv: 0.01 ... 1)

# Mounting:

G1/4 others on request

#### Orifice:

2/2: 0,5 .... 8 mm (0.02 ... 0.31") 3/2: 0,8 .... 3 mm (0.02 ... 0.12")

#### Port size:

G1/4, G1/8, M5, CNOMO

# Response time:

10 ... 15 ms Response time measured according to ISO 12238

# Ambient/media temperature:

#### Ambient:

-15 ... +50 °C (+5 ... +122°F) Media:

-15 ... +140 °C (+5 ... +284°F) Air supply must be dry enough to avoid ice formation at temperatures below +2 °C (+35°F).

#### Materials:

Body in contact with media: Stainless steel, brass, PA Seal in contact with media: NBR, FPM, EDPM

# **Electrical details**

Voltage:	24 V d.c.
Voltage tolerances:	-10 % +15 %
Electrical insulation:	2000 V a.c.
Power consumption (nominal at 20°C)	10 W
Insulation class:	H (180 °C)
Duty cycle:	100% ED
Protection class according to EN 60529:	IP 65 with connector
Electrical connection	Interface according to DIN EN 175301-803, Form A
Coil orientation	Rotable 360°
Coil mounting	M8 x 0,75 mm nut

# Following options on request

Mounting (See on request alternative pneumatic connections)
Flow rate, orifice size, kv
Materials
Pneumatic connection
Override
Operating pressure (On request incl. vacuum (10-3 torr)
Voltage
Power consumption
Electrical connection





# Technical data - standard models, G1/4

Symbol	Port size	Function	Orifice	Operatir	•	kv *1)	Voltage	Power consumption	Seal/Body Material	Drawing	Model
	SIZE			pressure (bar) (psi)		(I/min) (V d.c.)	(W)	Wateriai	No.		
12 210	G1/4	2/2 NC	0,5	0 100	0 1450	0.15	24	10	NBR/Brass	1	04-211-200-20+ACC
	G1/4	2/2 NC	0,8	0 60	0 870	0.40	24	10	NBR/Brass	1	04-211-201-20+ACC
	G1/4	2/2 NC	1,2	0 50	0 725	0.80	24	10	NBR/Brass	1	04-211-202-20+ACC
	G1/4	2/2 NC	1,6	0 25	0 362	1.60	24	10	NBR/Brass	1	04-211-203-20+ACC
	G1/4	2/2 NC	2,0	0 20	0 290	2.30	24	10	NBR/Brass	1	04-211-204-20+ACC
	G1/4	2/2 NC	2,4	0 15	0 217	3.00	24	10	NBR/Brass	1	04-211-205-20+ACC
<u> </u>	G1/4	2/2 NC	3,0	0 10	0 145	4.20	24	10	NBR/Brass	1	04-211-206-20+ACC
'	G1/4	2/2 NC (latching)	3,0	0 6	0 87	4.00	24	10	NBR/Brass	1	04-241-206-20+AFX
	G1/4	2/2 NC	4,0	0 3	0 43	7.00	24	10	NBR/Brass	1	04-211-207-20+ACC
	G1/4	2/2 NC	5,0	0 2	0 29	9.00	24	10	NBR/Brass	1	04-211-208-20+ACC
	G1/4	2/2 NC	6,0	0 1.5	0 21	10.00	24	10	NBR/Brass	1	04-211-209-20+ACC
	G1/4	2/2 NC	8,0	0 0.6	0 8.7	14.00	24	10	NBR/Brass	1	04-211-210-20+ACC
	G1/4	2/2 NO	0,8	0 40	0 520	0.40	24	10	NBR/Brass	1	04-221-201-20+ACC
12 210	G1/4	2/2 NO	1,6	0 30	0 425	1.40	24	10	NBR/Brass	1	04-221-203-20+ACC
<u> </u>	G1/4	2/2 NO	2,4	0 13	0 188	2.60	24	10	NBR/Brass	1	04-221-205-20+ACC
'	G1/4	2/2 NO	3,0	0 7	0 101	3.20	24	10	NBR/Brass	1	04-221-206-20+ACC
	G1/4	3/2 NC	0,8	0 23	0 333	0.40	24	10	NBR/Brass	1	04-311-201-20+ACC
	G1/4	3/2 NC	1,2	0 17	0 246	0.80	24	10	NBR/Brass	1	04-311-202-20+ACC
122 10	G1/4	3/2 NC	1,6	0 14	0 203	1.40	24	10	NBR/Brass	1	04-311-203-20+ACC
	G1/4	3/2 NC	2,0	0 10	0 145	2.20	24	10	NBR/Brass	1	04-311-204-20+ACC
	G1/4	3/2 NC	2,4	8 0	0 116	2.80	24	10	NBR/Brass	1	04-311-205-20+ACC
	G1/4	3/2 NC	3,0	0 5.5	0 79	4.00	24	10	NBR/Brass	1	04-311-206-20+ACC
	G1/4	3/2 NC (latching)	3,0	0 5.5	0 79	4.00	24	10	NBR/Brass	1	04-341-206-20+AFX
12 2 10 WW	G1/4	3/2 NO	0,8	0 25	0 362	0.40	24	10	NBR/Brass	1	04-321-201-20+ACC
	G1/4	3/2 NO	1,6	0 6	0 87	1.20	24	10	NBR/Brass	1	04-321-203-20+ACC
	G1/4	3/2 NO	2,4	0 3	0 43	2.00	24	10	NBR/Brass	1	04-321-205-20+ACC
	G1/4	3/2 NO	3,0	0 2.5	0 36	2.80	24	10	NBR/Brass	1	04-321-206-20+ACC

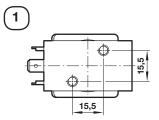
 $<sup>^{\</sup>star}$  1) Cv - Value in [gal/min] = kv x 0.07; kv for 3/2 way valves represents flow value between ports 2 and 3

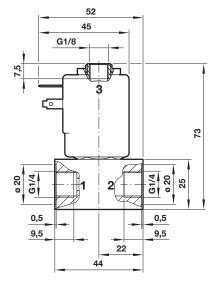
# **Accessories**

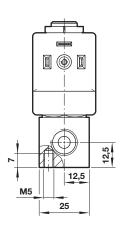




# **Dimensions**







# Port identification for BACOSOL, BACOSOL V-type, **BACOSOL VL-type and BACOSOL CNOMO-type**

	Ports 1	2	3
2/2 NC	Α	Р	-
2/2 NC latching	А	Р	-
2/2 NO	-	Р	Α
3/2 NC	Р	А	R
3/2 NC latching	Р	А	R
3/2 NO	R	А	Р

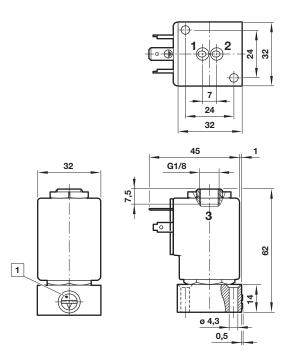
P = Inlet; A = Outlet; R = ExhaustPlease refer to marking on the valve body for flow direction or port identification.

Dimensions shown in mm Projection/First angle

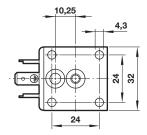


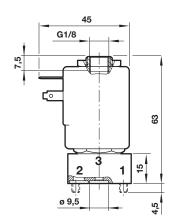


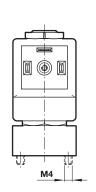
# Alternative pneumatic connections on request V-Type connection (available for 2/2 and 3/2 valves)



# **VL-Type** connection (available for 3/2 NC valves only)





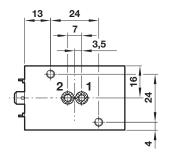


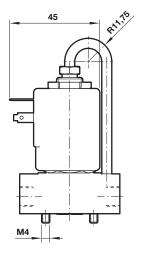
1 Manual override

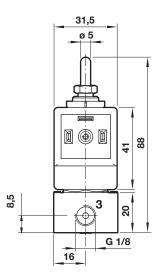
All valves are supplied with mounting screws and gasket.

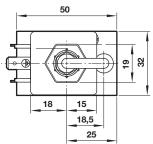


# **VR-Type connection** (available for 3/2 NO valves)





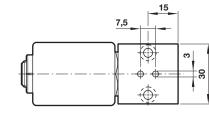


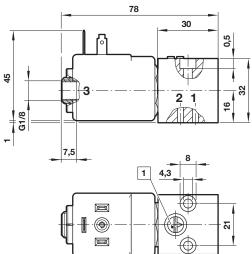


# **CNOMO-Type connection** (available for 2/2 NC & 3/2 NC valves) Projection/First angle

Dimensions shown in mm







1 Manual override

# Port identification for **BACOSOL VR-type**

	Ports 1	2	3
3/2 NO	Р	Α	R

P = Inlet; A = Outlet; R = Exhaust

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System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.